

Data Sheet: PC - PBT

Details

This material has high toughness, dimensional stability and good resistance to heat and chemicals. Furthermore, it has good impact resistance and stiffness. It is used in gear cases, automotive bumpers, and other applications that require chemical and corrosion resistance.

Key Features

Tough • Dimensionally stable • Suitable for applications that require corrosion resistance

Thermal Properties

Property	Value
Heat deflection [°C]	109
Glass transition temperature [°C]	140
Vicat softening temperature [°C]	139
Coefficient of thermal expansion [K-1 · 10-6]	20
Thermal conductivity [W/m · K]	0.17
Specific heat capacity [J/kg · K]	1400
Melting point [°C]	223

Mechanical Properties

Property	Value
Tensile strength [MPa]	41
Modulus of elasticity [GPa]	1.99
Flexural strength [MPa]	64
Flexural modulus [GPa]	1.93



Manufacturing On Demand

Hardness	109
Impact strength [KJ/m²]	21.4
Elongation at break [%]	4.6

Physical Properties

Property	Value
Density [g/cm³]	1.2
Water Absorption [%]	0.06
Electrical Resistivity [ohm-cm]	16 × 10 ¹⁵

Reference

Datasheets provided by Xometry contain materials sourced through trusted OEMs, material distributors, and databases. Please visit <u>Materialdatacenter.com</u> for further information on this material.